

## PRODUCT DATA SHEET

# Casco® Skollim

Universal glue for porous materials

### DESCRIPTION

Universal glue for porous materials

### USES

Suitable for paper, wood, carton board and ceramics.

### CHARACTERISTICS / ADVANTAGES

- Crystal clear joint when dried
- Odourless
- Fulfills EN 204 class D2

### PRODUCT INFORMATION

Composition	Dispersion adhesive of PVAC type
Packaging	100 ml plastic bottle
Shelf life	At least two years in unopened packages.
Storage conditions	May not be exposed to temperature below 0°C or above +30°C.
Colour	White but get crystal clear after drying
Density	Approx. 1080 kg/m <sup>3</sup>
Solid content by mass	Approx. 49 %
Volatile organic compound (VOC) content	None

### TECHNICAL INFORMATION

Service temperature	+10°C up to 70°C, at heat-activated gluing, higher temperatures than 70°C can be used during a short time.
Resistance to moisture	The glue line is moisture resistant and semi-rigid. Fulfills EN 204 class D2.

### APPLICATION INFORMATION

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

Joint interface must be clean, dry and free from oils, loose aggregates, laitance, release agents, waterproofing and other contaminants.

### DIRECTIONS FOR USE

The surfaces to be glued shall be dry, clean and dust free. Spread adhesive on one side. Put in press after max. 10 minutes.

Note: When gluing oak the tannin can react with components present in the adhesive causing discoloration. To avoid such problems a pre-test with the oak shall always be made.

### APPLICATION METHOD / TOOLS

Brush or roller

### CLEANING OF EQUIPMENT

Observe good cleanliness when working with the product.

In case of skin contact, wash with soap and water. Application tools are cleaned with water before the adhesive has dried.

Dried adhesive is dissolved with Casco Limtvätt or ethanol.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

Sika Sverige AB

The information, and, in particular, the recommendations relating to the application and end-use of Casco products are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommenda-

tions. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or on the website [www.casco.eu](http://www.casco.eu).