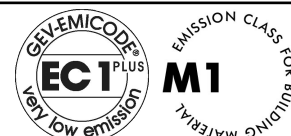


PRODUCT DATA SHEET

CascoProff Universal

SPECIAL FLOOR ADHESIVE FOR CHLORINE FREE FLOOR COVERINGS.



DESCRIPTION

Special floor adhesive for chlorine free floor coverings. Also suitable for gluing of most types of plastic-, some linoleum-, textile- and rubber floor coverings (up to 4 mm thickness).

USES

- Chlorine free floor coverings
- Textile
- Most types of PVC
- Some linoleum
- Rubber floor coverings (up to 4 mm thickness).

CHARACTERISTICS / ADVANTAGES

- Fast tack
- Very low emissions
- Suitable for floor heating
- Suitable for castor wheels
- Easy to wash (e.g. tools and spots)

PRODUCT INFORMATION

Composition	Copolymer of acrylic dispersion
Packaging	10 liter plastic bucket
Colour	Light beige
Shelf life	At least 12 months if stored in minimum +10 °C in well closed packages.
Storage conditions	May not be exposed to temperatures below 0 °C and above +30 °C.
Density	Approx. 1100 kg/m ³
Consistency	Thixotropic
Solid content by weight	Approx. 73 %
Viscosity	Approx. 40 000 mPa.s, Brookfield RVT, sp 6, 10 rpm, 25 °C

APPLICATION INFORMATION

Consumption	1 liter / 3-6 m ² .		
Substrate Temperature	Application temperature: +18 °C to +23 °C and 20–70 % RH. The climate must be maintained for at least 96 h (4d) for optimal result.		
Substrate Moisture Content	The moisture content in the concrete must not exceed 85 % RH and the chipboard moisture quota should be 8-12 %.		
Application Time	Assembly time, appr. 0–20 minutes; Post assembly time, 20-45 minutes.		
Yield	Material	Absorbent subfloor	Non-absorbent subfloor
	Homogenius PVC	4-5 m ² /l	5-6 m ² /l
	Cusion vinyl	4-5 m ² /l	5-6 m ² /l
	Polyolefine	4-5 m ² /l	5-6 m ² /l
	Textile	3-3,5 m ² /l	3-3,5 m ² /l
	Linoleum	3-3,5 m ² /l	3-3,5 m ² /l
	Rubber	3-3,5 m ² /l	

APPLICATION INSTRUCTIONS

RECOMMENDED METHOD OF WORKING

When using CascoProff Universal on new produced concrete we recommend minimum 10 mm self leveling compound.

When using materials with a backside that has been grinded it is important to know that the material must always be installed in the wet stage of the adhesive and that the application time for this type of material must not exceed 45 minutes.

When installing linoleum with a thickness of 2,5 mm or more, we recommend CascoLin or CascoLin Extra. Linoleum should always be installed in wet adhesive.

Note! Rubber floors should always be installed in wet adhesive on an absorbent subfloor.

ON POROUS SUBFLOORS

1. Spread the adhesive with a toothed trowel. Don't use more adhesive than necessary to give a good over-wetting during the stated open time.
2. Install material at once or after a very short open time and rub thoroughly to press out all the air to achieve a good contact between the adhesive and the covering. For best result use a carpet roller.
3. Check that the whole covering area has full contact with the adhesive.

ON NON-POROUS SUBFLOORS

For best result, create an absorbent subfloor by using a floor levelling compound with low shrinkage and good adhesion to the subfloor. Build up a layer of 2-3 mm. Follow the gluing instructions above "on porous subfloors".

If it is not possible to use a leveling compound, use the following methods. On a non-porous sub floor it is important that as much water as possible have evaporated before installing the covering to avoid blister. Let the adhesive dry until finger samples show no adhesive residuals. (note that this is not suitable for linoleum).

Follow the recommendations from the material manufacturer with regard to temperature and RH.

SUBSTRATE PREPARATION

Before installing the covering make sure that the subfloor is clean, even and dust free and has an adequate strength, bearing strength, dimensional stability and is permanent dry.

When gluing rubber or chlorine free coverings, ensure the surface strength of the subfloor is minimum 1,0 MPa.

The moisture content in the concrete must not exceed 85 % RH and the chipboard moisture quota should be 8-12 %.

CLEANING OF EQUIPMENT

Always make sure to use suitable gloves and goggles when handling the product. Work carefully and systematically in order to avoid unnecessary spillage. In case of skin contact, wash with soap and water. In case of eye contact, rinse thoroughly with water. Clean application tools with water before the adhesive has dried. Dried adhesive is dissolved in ethanol. For further information, see Safety Data Sheet.

APPLICATION

Tools:

Toothed trowel e.g. Casco hard metal trowel 6108, 6118 or 6121

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Casco products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or on the website www.casco.eu.

Sika Sverige AB
Domnarvsgatan 15
Box 8061
SE- 163 08 Spånga Sweden
TEL: +46 8 621 89 00
info@se.sika.com
www.casco.eu

PRODUCT DATA SHEET
CascoProff Universal
March 2020, Version 01.01
020512030110000006

CascoProffUniversal-en-SECASCO-(03-2020)-1-1.pdf