

## PRODUCT DATA SHEET

# Casco® WindowPutty Fönsterkitt

Oil based flexible putty for glazing and/or reparation of window frames

### DESCRIPTION

Casco® WindowPutty Fönsterkitt is an oil based flexible putty for glazing and/or reparation of window frames.

### USES

Is a ready to use putty, which is easy to form into a glazing joint.  
Good adhesion to metal, wood and glass.

### CHARACTERISTICS / ADVANTAGES

- Easy to use
- Paintable
- Gives a long lasting joint

### SUSTAINABILITY

For the product's assessment in the different building criteria systems, see [MiljöAppen](#).  
Here you will also find information about EC1, M1, link to the building product declaration, safety data sheets etc. The MiljöAppen, can also be reached by entering [www.sikamiljoapp.se](http://www.sikamiljoapp.se) in your web browser.

### PRODUCT INFORMATION

<b>Composition</b>	Basis: Oil based with rubber additive Curing system: Slowly oxidizing Solvent: none
<b>Packaging</b>	300 ml
<b>Shelf life</b>	12 months in unopened package
<b>Storage conditions</b>	Store cool but free from frost
<b>Colour</b>	Nature beige S 2010-Y20R
<b>Density</b>	~2000 kg/m <sup>3</sup>
<b>Consistency</b>	Thixotropic paste

### TECHNICAL INFORMATION

<b>Service temperature</b>	-35 °C - +70 °C
<b>Joint width</b>	5-30 mm

### APPLICATION INFORMATION

<b>Ambient air temperature</b>	Humidity limits: Minimum 30 % RH
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<b>Substrate temperature</b>	Application temperature: +5 °C - +40 °C, the minimum day temperature may not be below +5 °C during curing.
<b>Curing time</b>	Does not cure, a protective skin is formed but below the skin the putty remains plastic.
<b>Skimming time</b>	Forms a skin after 1-2 days at +20 °C

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER INFORMATION

Keep out of reach of children.  
Do not empty into drains.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

Apply Casco® WindowPutty Fönsterkitt with a glazier knife or a sealant gun. If necessary, smoothen the surface with the knife, a wooden spatula dipped in water with some drops of detergent added or a humid sponge.

Indoor curing should be well ventilated to avoid wrinkle skinning when later exposed outdoors (place windows with mutual distance). Outdoor curing should be protected from rain until the surface has cured. Do not apply Casco® WindowPutty Fönsterkitt in direct sunlight.

### PAINTABILITY

Casco® WindowPutty Fönsterkitt can be paintable directly with linseed oil paint, since the putty is still soft this needs to be done with a soft hand. Acrylate- or alkyd-based paints can be used after 2-4 days.

### EQUIPMENT

Tools: Glazing knife or sealant gun  
Tooling agent: Water

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## SUBSTRATE PREPARATION

The surface must be clean and dry before application of the putty. Porous substrates such as wood and concrete must be treated with protective paint, primer, or paint, recommended from paint supplier, before use of Casco® WindowPutty Fönsterkitt.

## CLEANING OF EQUIPMENT

Remove all excess sealant adjacent to joint and on equipment prior to cure with a rag. Limtvätt 2518, White spirit or technical ethanol is used if necessary. Cured sealant is removed mechanically.  
On skin, uncured sealant is wiped off with a rag, then wash with soap and water.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Casco products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or on the website [www.casco.eu](http://www.casco.eu).

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