

PRODUCT DATA SHEET

Casco[®] Textillim

Intended for rough textile fabrics, e.g. jeans, working clothes, tents and likely

DESCRIPTION

Intended for rough textile fabrics, e.g. jeans, working clothes, tents and likely.

USES

Suitable for cotton, wool, linen, polyester, acrylic/wool, polyester/cotton, leather etc.

CHARACTERISTICS / ADVANTAGES

- High initial strength
- Adheres directly
- Water resistant washing up to +60 °C
- Can be used as a wet-gluing adhesive and also as contact glue
- Good water resistance
- Very good long term performance

SUSTAINABILITY

For the product's assessment in the different building criteria systems, see [MiljöAppen](#).

Here you will also find information about EC1, M1, link to the building product declaration, safety data sheets etc. The MiljöAppen, can also be reached by entering www.sikamiljoapp.se in your web browser.

PRODUCT INFORMATION

Composition	Natural rubber
Packaging	40 ml blistered tube
Shelf life	Two years in unopened packages
Storage conditions	May not be exposed to temperatures below 0 °C or above +30 °C
Colour	White-yellow. Gets darker by ageing.
Density	~ 950 kg/m ³
Solid content by mass	~ 57 %
Consistency	Viscous
Volatile organic compound (VOC) content	None

TECHNICAL INFORMATION

Service temperature	-20 °C to +70 °C
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APPLICATION INFORMATION

Material temperature	+15 °C - +25 °C
Open Time	For patching use contact gluing: Wait about 30 minutes or until the glue is dried before assembling. For montage gluing (collage) assembly immediately or within 5 minutes.
Curing time	Normally 10-20 minutes depending on temperature, substrate and thickness of adhesive layer.

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Joint interface must be clean, dry and free from oils, loose aggregates, laitance, release agents, waterproofing and other contaminants.
Surfaces must not be impregnated.

DIRECTIONS FOR USE

For patching is contact gluing the best way; apply the glue on both surfaces and wait until the glue is dried. This normally takes 30 minutes. Press surfaced together with the highest possible pressure. The glue will fix immediately. The fitting must be done with precision as no adjustment is possible after bonding.
For montage gluing (collage); apply the glue on one surface, press together at once or wait maximum for 5 minutes.

Preferably not to be used on thin textiles as the glue may penetrate and cause staining. Clean glue spots immediately with water.

Joint interface must be clean, dry and free from oils, loose aggregates, laitance, release agents, waterproofing and other contaminants.
Surfaces must not be impregnated.

APPLICATION METHOD / TOOLS

Trowel or brush

CLEANING OF EQUIPMENT

When working with adhesive, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid unnecessary spillage.

To remove glue from skin use soap and water before the glue has dried.

Equipment, tools are removed with water if the glue is un-dried.

Cured adhesive can with some effort be removed with Casco Limtvätt or white spirit or has to be removed mechanically.

On skin, uncured adhesive is wiped off with a rag, then wash with soap and water.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Casco products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or on the website www.casco.eu.

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Casco® Textillim
February 2023, Version 03.01
020513070000000067