

## PRODUCT DATA SHEET

# Casco® Cascol WoodFiller

Water based wood filler

### DESCRIPTION

For filling and repairing cracks and holes in wood. Can be sanded, painted and lasered.

### USES

Developed for fixing small damages on wood e.g. knots and cracks.

### FEATURES

- Indoor use
- Short drying time
- Has good filling action
- Has smooth finish
- Contains no solvent
- Low odour

### PRODUCT INFORMATION

Composition	Polymer dispersion
Packaging	40 ml tube on blistercard
Shelf life	24 months in unopened package
Storage conditions	May not be exposed to temperature below 10°C or above 30°C.
Appearance and colour	To be defined by local market
Density	Approx. 1200 kg/m <sup>3</sup>

### TECHNICAL INFORMATION

Service temperature	+10 °C - +25 °C
Curing time	Approx. 1 hour Do not apply more paste that can be used within 5 minutes.
Waiting time to overcoating	Approx. 2 hours

### BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## APPLICATION INSTRUCTIONS

Surfaces must be clean and dry. A roughening of the surface with fine sandpaper favorably affects adhesion.

Fill knots and cracks with some excess as the product will shrink during drying.

Deep defects must be filled several times, with drying in between.

Layers up to 3 mm can normally be sanded after 30 minutes to 1 hour (30 min in 50 % relative humidity). For thicker layers it is advisable to fill in several layers. After sanding and cleaning the surface can be painted, lacquered and stained like wood. When staining it is recommended to make a pre-test on a separate piece of wood

The product has limited resistance to moisture.

### EQUIPMENT

Plain towel, painters knife or similar tool

### CLEANING OF EQUIPMENT

When working with adhesive, cleanliness must be observed. Therefore always work carefully and systematically in order to avoid unnecessary spillage.

To remove wood filler from skin use soap and water before the glue has dried.

Equipment, tools are removed with water if wood filler is un-dried.

Cured wood filler has to be removed mechanically.

Keep out of reach of children.

Do not empty into drains.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Casco products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request or on the website [www.casco.eu](http://www.casco.eu).

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